



Dart Aerospace Ltd.
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C3-7-2
Job Sheet 195266



Part No: C3-7-2

Job Qty: 34 pcs

Part Name: Lock Bumper



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/16/19

Job Tracking No:

Due Date: 5/17/19

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG C3-7-2 Rev A IPP Rev A 18.04.02 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time	
110	Small Fab - 1	34 pcs	5/17/19	5/17/19	0.00	34.00	Small Fab - 1	
							Small Fab - 2	
							Small Fab - 3	
							Small Fab - 4	
							Small Fab - 5	
							Small Fab - 6	
							Small Fab - 7	AP 2019/06/13
120	QC 5	34 pcs	5/17/19	5/17/19	0.00	0.00	QC 5 - 10	
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	
							QC 5 - 3	
							QC 5 - 43	
							QC 5 - 49	
							QC 5 - 51	
							QC 5 - 58	
							QC 5 - 68	
							QC 5 - 9	
							QC 5 - 50	
							QC 5 - 30	
							QC 5 - 40	DAS 40 9-89
130	Packaging 3-1 - Stock - B4B	34 pcs	5/17/19	5/17/19	0.00	0.00	Packaging 3 - 1 - B4B	
							Packaging 3 - 2 - B4B	
							Packaging 3 - 3 - B4B	
							Packaging 3 - 4 - B4B	
							Packaging 3 - 5 - B4B	DAS 28 9-89
							Packaging 3 - 6 - B4B	
							Packaging 3 - 7 - B4B	



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Container No: S189979



Part: C3-7-2

Job No: 195266

Serial No/Batch: S189979

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 06/13/19

					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140	QC 21 - SA	34 pcs	5/17/19	0.00 0.00	QC 21 - SA - 21	
					QC 21 - SA - 70	DAS
					QC 21 - SA - 53	21 JUN 13 2019
Part Op 110 - Small Fab - 1-Mix 80A liquid urethane using base and activator as per manufacturer instructions. A/R; Descriptions: M <u>8170566</u> EXP. <u>10/01/2019</u> 2-Pour into appropriate mold. 3-Let cure as per manufacturer instructions. Time; <u>4.10</u> Date: <u>2019-05-23</u> 4-Remove from mold. 5-Chamfer ends as per DWG. 6-Deburr if required. 120 - QC5- Inspect part completeness to step on W/O 130 - Identify as per dwg & Stock Location: _____ 140 - QC21- Final Inspection - Work Order Release						
Job BOM						
Part / Item	Component Name	Quantity	Operation	Container		
8644K12	80A Liquid Urethane	.0340 pcs (.001 ea)	110-Small Fab - 1	<u>5182961</u>		
Job Allocations						
Operation	Component Part	Required	Inventory	Allocated		
110-Small Fab - 1	8644K12	0	2	0		
Part Specifications						
Specifications could not be found.						